

# F7N-80

### **Tapping Unit**

| Specification     |                                 |
|-------------------|---------------------------------|
| Tapping Capacity  | M30(mild steel)                 |
| Stroke            | 80mm                            |
| Thread Pitch      | 0.7mm~2.5mm                     |
| Weight            | 41kg                            |
| Gauge Lubrication | Grease                          |
| Transmission      | a. A2-DP φ 141 b. B2-DP φ 139   |
|                   | c. HTD-8YU-58T d. RS40-2row-35T |

| ■Consumption Parts |                                  |
|--------------------|----------------------------------|
| Spindle Bearing    | a. 6008Zx3                       |
|                    | b. NT40spindle-6909ZZx2, 6008Zx1 |
| Pulley Bearing     | 6010Zx2, 6010LLx1                |
| O-Ring for Spindle | TC45-68-12x1, TC80-105-13x1      |

The unit is mounted with high precision, ground master gauge for precision and fine tapping works.

Thread pitch should be given when ordering.

• Master gauge is mounted externally at the end of unit for easy and quick change.

 Horizontal and vertical application are available, oil cup should be adjusted accordingly.

 For mounting multiple spindle to this tapping unit, we recommended nose type:F7N-80-MT3B.

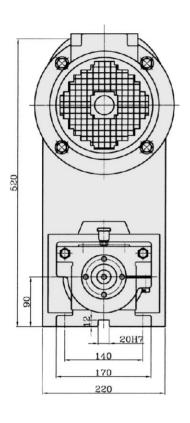


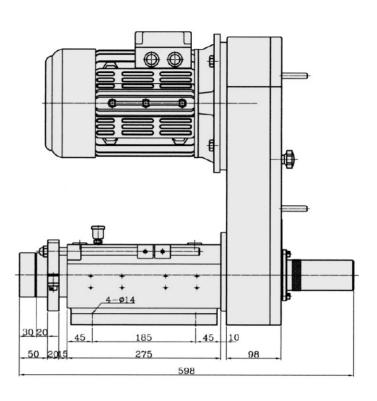


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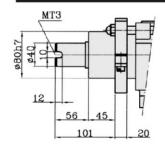
## **Tapping Unit**

### Dimensions

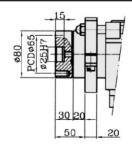




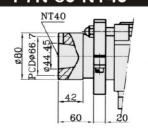
### F7N-80-MT3B Multi



#### F7N-80-FB30



#### F7N-80-NT40



### F7N-80-AS32

